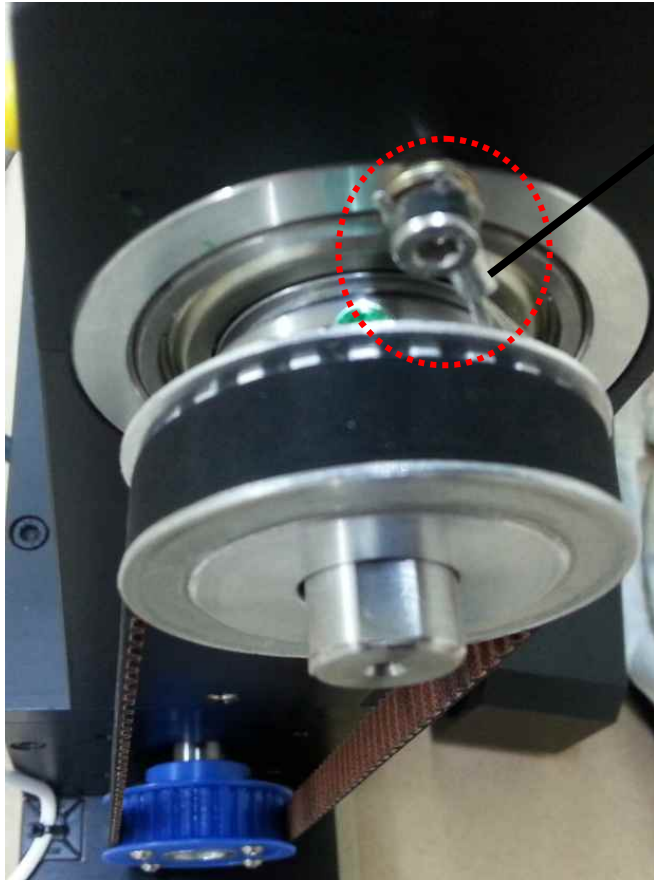


## I. Check the following items.



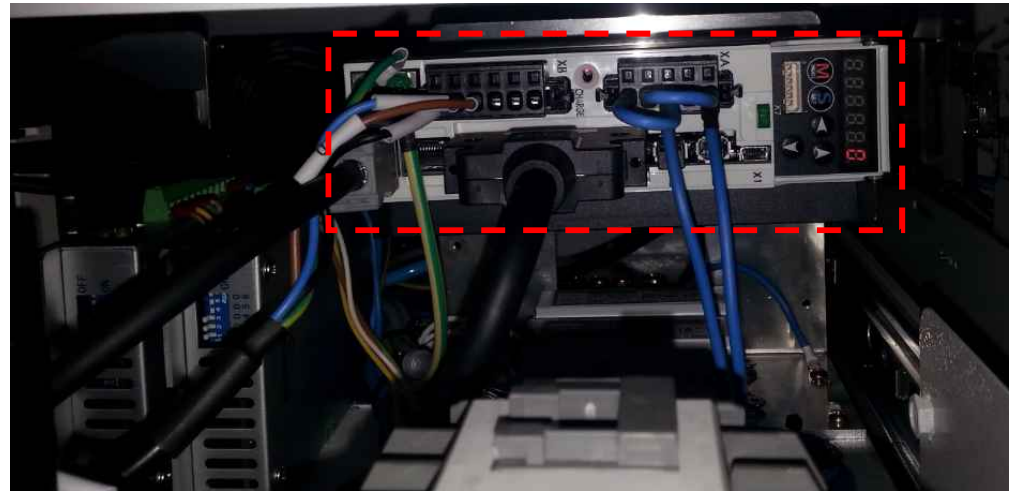
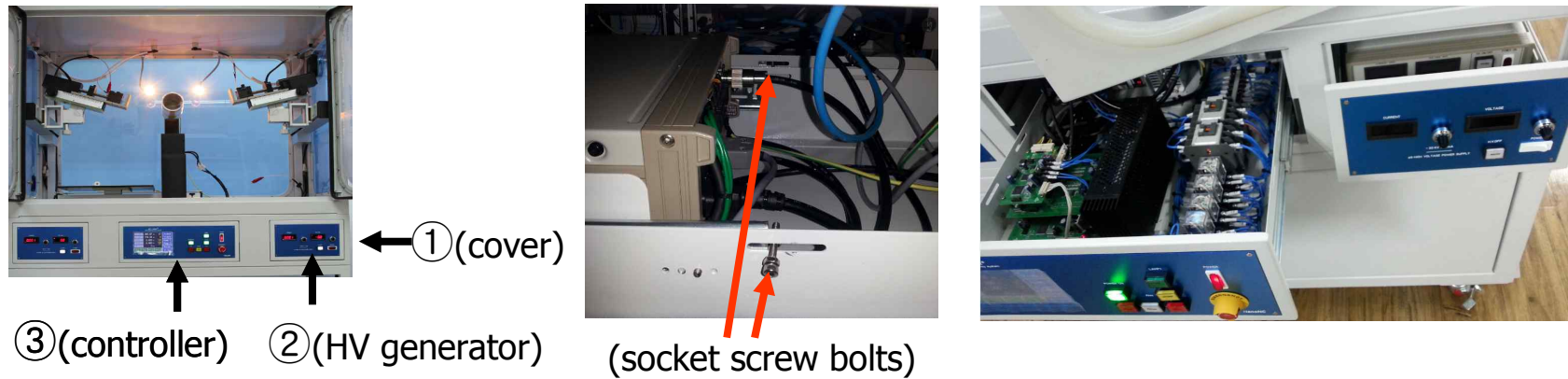
1. Please check whether the terminal of bolt is contacted with the axis of roll.

2. Please check whether the pulley is separated from the plate of case.



## II. Check the following items in order listed below

1. Open the right cover(①) of the machine, please loosen the two bolt and then pull out the right HV generator(②) and the controller(③) to the front



**(There is the motor driver of roll at the right side inside the machine)**



(The initial display of motor driver should be the state of (PRr000))

※PR..003 : 15

※PR..004 : 750

※ **Please Check the following items in order listed below**

(When a number is changed, move a point( . ) by pressing the left arrow key(◀), and then change the number. (EX: 000. =>00.0))

1. Press (S), and then press (M) =>(PRr000) is displayed.
2. Change to (PR...003) by pressing up arrow(▲) =>(PR...003)
3. Press (S), check the number of 15  
(If the number is differ from 15, **please change a number to (15) by using arrow**)
4. Press (S) =>(PR...003) is displayed.
5. Press (M) =>(EE....SEt) is displayed.
6. Press (S) =>(EEP..-) is displayed.
7. Finally, press arrow(▲) until (finish) is displayed =>(Finish) is displayed.
8. **Please check also the number of (PR...004)**  
**Please change to the number of (750) in the same order above.**
9. **After turning out the machine, please turn on it again.**